

JACOBS

CHUCK KEYS & ACCESSORIES

CHUCK KEYS

Comprehensive selection of Jacobs® precision crafted keys meet any need. Choice of models with nickel thumb grips, "T" handles plus self ejecting keys.

Model No.	Part No.	Pilot Size	Teeth Number	Handle Type	Package	Used On
		in				
#9	B30827	13/64	11	T	Hang Tag	1/4 & 3/8" chucks
K0	JCM3637	1/8	11	T	Bulk	0 Series
K0	JCM3637P	1/8	11	T	Single Plastic Bag	
K0M	JCM3639	1/8	11	T	Bulk	Stainless 0M Series
K0M	JCM3639P	1/8	11	T	Single Plastic Bag	
K1	JCM3641	5/32	11	T	Bulk	1 Series
K1	JCM3641P20	5/32	11	T	20pcs/Bag	
K1	30826	5/32	11	T	Hang Tag	
K1M	JCM3643	5/32	11	T	Bulk	Stainless 1M Series
K1M	JCM3643P	5/32	11	T	Single Plastic Bag	
K2	JCM3649	1/4	11	Thumb	Bulk	2 Series
K2	JCM3649P20	1/4	11	Thumb	20pcs/Bag	
K3	JCM13700	5/16	11	Thumb	Bulk	3, 34 series & 14N
K3	JCM13700P	5/16	11	Thumb	Single Plastic Bag	
K3	JCM13700P20	5/16	11	Thumb	20pcs/Bag	
K3C	JCM3653P	5/16	11	Thumb	Single Plastic Bag	34-33C, 633C
K4	JCM3655P	3/8	12	Thumb	Single Plastic Bag	36, 16N, 18N
K4	JCM3655P20	3/8	12	Thumb	20pcs/Bag	
K5	JCM3657P	7/16	12	T	Single Plastic Bag	20N
K7	JCM3659	7/32	11	Thumb	Bulk	7 Series
K7	JCM3659P	7/32	11	Thumb	Single Plastic Bag	
K7	JCM3659P20	7/32	11	Thumb	20pcs/Bag	
K30	JCM13702	15/64	10	Thumb	Bulk	30, 31, 41 series & 8-1/2 N
K30	JCM13702P20	15/64	10	Thumb	20pcs/Bag	
K30	30825D	15/64	10	Thumb	Hang Tag	
K32	JCM13701	1/4	10	Thumb	Bulk	32, 33 series & 11N
K32	JCM13701P20	1/4	10	Thumb	20pcs/Bag	
K32	30251	1/4	10	Thumb	Hang Tag	
K32	JCM13703	1/4	10	T	Bulk	
K32	JCM13703P	1/4	10	T	Single Plastic Bag	
KK	JCM30052A	9/32	10	T	Bulk	1/2MC, MC4K, MC8K, U8K, DC8, SM8, 74K, 76K, 77K, 78K(1/2"), 22BA, 23BA, 24BA, 26BA, 29-33
KK	JCM30052AP	9/32	10	T	Single Plastic Bag	
KK	30250	9/32	10	T	Hang Tag	
KK	JCM3607	9/32	10	Thumb	Bulk	
KK	JCM3607P	9/32	10	Thumb	Single Plastic Bag	
KG	JCM31336	1/4	11	Thumb	Bulk	1/4 & 3/8 MC, B&D C1 KG series
KG1	JCM14273A	1/4	11	T	Bulk	1/4 & 3/8' Multi-Craft
KG1	JCM14273AP	1/4	11	T	Single Plastic Bag	
KGA	JCM3605A	1/4	11	L	Bulk	1/4 & 3/8' Multi-Craft
KGA	JCM3605AP	1/4	11	L	Single Plastic Bag	
KGA	30605	1/4	11	L	Hang Tag	



T - Handle



SS - K0M



SS - K1M



Thumb - Handle



T - Handle



L - Handle

JACOBS

CHUCK KEYS & ACCESSORIES

SELF-EJECTING KEYS



Self-ejecting models with spring-loaded ejectors ensure key disengagement after tightening.

Model No.	Part No.	Pilot Size	Teeth Number	Handle Type	Package	Used On
		in				
S-K3C	JCM2948	5/16	11	Thumb	Bulk	3, 34 series & 14N
S-K3C	JCM2948P	5/16	11	Thumb	Single Plastic Bag	
S-KK	JCM3157	9/32	10	Thumb	Bulk	DC8, SM8, 74K, 22BA, 23BA, 24BA, 26BA
S-KK	JCM3157P	9/32	10	Thumb	Single Plastic Bag	

KEYLEASHES



Model No.	Part No.	Package	Used On
Model A	JCM3001	Bulk	K0, K1, K7, KG
Model A	JCM3001P	Single Plastic Bag	
Model A	30252	Blister	
Model B	JCM3002	Bulk	K30, K32, K2, KK
Model B	JCM3002P	Single Plastic Bag	
Holder	JCM30253	Bulk	K0, K1, K7, KG
Holder	30253DD	Blister	

WEDGE SETS



FEATURES:

- For removing taper mount chucks from arbors or chucks.

Model No.	Part No.	Used on Jacobs Taper No.
#1 wedge set	B13266	1JT
#2 wedge set	B13267	2JT
#6 wedge set	B13269	6JT
#3 wedge set	B13268	3JT

DRAIN CHUCK



FEATURES:

- Specifically designed for use with flexible coil spring tools. Allows coil spring to pass through chuck.
- Chuck may be hand tightened to secure coil spring at desired length transmitting tool rotation to shaft.
- Ideal for soil pipe and sewer cleaning tools.

Model	Part No.	Capacity Range				Mount	Open Length		Diameter	
		Min	Max	Min	Max		in	mm	in	mm
		in		mm						
DC4595	30726	0.25	0.50	6.4	13.0	13/16-20	2.49	63.2	1.70	43.2

